



**RAFFIN**  
CONSTRUCTION CO.

QUALITY CONSTRUCTION  
SINCE 1916

## PROJECT PROFILE:

# TUBE MILL LINE

### JOB FOCUS

The equipment was procured, the delivery schedule was set and the engineering department had little time to waste to begin demolition and construction for their new tube line. This steel processing company chose Raffin Construction to be their turn key general contractor for the new project. Raffin began involvement in the design and permit acquisition phase working with the owner's engineers, and designers. This allowed them to start material and sub-contractor procurement while the design was in progress. The demolition of the existing tube mill line was begun as the final design drawings of the foundations were being completed and MEP drawings were underway.



### VALUE ENGINEERING

Raffin handled the construction supervision/coordination of all the construction trades to bring the job demolition of the existing tube mill equipment and foundations all the way to final installation, wiring and hydraulics piping of the new tube line. All this work was completed on a fast track with weekly meetings between Raffin, the owner and the subcontractors to coordinate and monitor progress to ensure meeting the delivery schedule.



This new tube mill line starts with the decoiling equipment at the entry section, continued with the coil accumulator, then on to the forming and shaping mill, and finishes with cutting, bundling, and the runout conveyors into the warehouse.